We claim:

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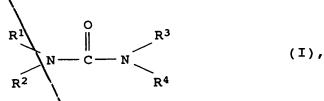
A process for the preparation of a polyisocyanate which contains one or more biuret groups by reacting

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- an aliphatic or cycloaliphatic isocyanate containing two or more isocyanate groups (isocyanate a) with
- b) a tertiary alcohol or a mixture of water and a tertiary 10 alcohol (biuretizing agent b)

at from 100 to 250°C, which comprises carrying out the reaction in the presence

of a stabilizer (c) which constitutes a catalytic amount of urea, ammonia, biuret, a urea derivative of the formula I



in which R^1 , R^2 , R^3 and R^4 are hydrogen, C_1 to C_{10} alkyl or \$5 to C10 arx1, or

a carboxamide of the formula II

$$\begin{array}{c|c}
 & O \\
 & \parallel \\
 & R^5 - C - N - R^1
\end{array}$$
(II),

in which R^5 is C_1 to C_{12} alkyl which is unsubstituted or in which 1, 2 or 3 hydrogen atoms are replaced by a 35 radical

A process as claimed in claim 1, wherein the isocyanate (a) is a C_4 to C_{20}^{230} diisocyanate or triisocyanate. в 45

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A process as claimed in claim 1 or 2, wherein the isocyanate (a) is hexamethylene-1,6-diisocyanate.

- 4. A process as claimed in any of claims 1 to 3, wherein the biuretizing agent (b) is a tertiary alcohol or a mixture of a tertiary alcohol and water including up to 80 mol% of water based on the sum of the components of the mixture.
- 5. A process as claimed in any of claims 1 to 4, wherein the tertiary alcohol is tert-butanoi.
 - 6. A process as claimed in any of claims 1 to 5, wherein from 0.5 to 20 mol of biuretizing agent (b) are employed, based on the isocyanate groups in (a).
- 7. A process as claimed in any of claims 1 to 6, wherein from 0.01 to 2.0 mole of a stabilizer (c) are employed, based on the isocyanate groups in (a).
 - 20 8. A process as claimed in any of claims 1 to 7, wherein the reaction is carried out at from 140 to 220°C.
 - 9. A process as claimed in any of claims 1 to 7, wherein the polyisocyanate containing biuret groups is prepared and then unreacted isocyanate (a) is removed from it down to a content of less than 0.5% by weight, based on the polyisocyanate which contains biuret groups.

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